

## Safety Data Sheet

## Section 1 : Identification of substance and company undertaking

1.1	Product identifier:	EPSON INK PACK TR12120
1.2	Relevant substance use:	Ink for Epson
		Printers
1.3	Supplier details	
	Distributor :	Epson America, Inc.
	Address :	3840 Kilroy Airport Way
		Long Beach, CA 90806
		United States
	Telephone :	562.276.1369
	FAX :	562.997.5799
1.4	Emergency telephone number	562.276.1369

#### Section 2 : Hazard identification

- 2.1 GHS classification : Not hazardous
- 2.2 Label elements

Symbols :	None	
Signal word :	None	
Hazard		
statements:	None	
Precautionary		
statements:	P102 Keep out of reach o	f children
P302	2+P352 IF ON SKIN: Wash	with soap and water
P332	2+P313 If skin irritation occ	urs: Get medical advice/attention.
	P501 Dispose of contents	container to an appropriate treatment and disposal
	facility in accordance	e with applicable laws and regulations, and product
	characteristics at tir	ne of disposal.

#### Section 3 : Composition/information on ingredients

Substance/Mixture : Mixture (ink composition)

Ink Composition	CAS No.	% By Weight	Remark
Water	7732-18-5	55 - 60	none
Polyethylene glycol	25322-68-3	15 - 20	none
Glycerols	56-81-5	5 - 10	none
Carbon black	1333-86-4	5 - 10	none
Pyrrolidinone	28261-54-3	5 - 10	none
Alkane diol	160709-21-7	2 - 5	none
TEGBE	143-22-6	1 - 5	none



4.2

#### Section 4 : First aid measures

4.1 Description of measures

Eyes :	Immediately flush with room temperature, low pressure, clean water. Seek medical attention if irritation continues.
Skin :	IF ON SKIN: Wash with soap and water. Take off contaminated If skin irritation occurs, get medical advice/attention.
Inhalation :	Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen. Seek immediate medical attention.
Ingestion :	Seek medical advice, and attention if stomach continues to be upset.
Most important	

symptoms and effects, Ink contact with skin may cause irritation, swelling, or redness. both acute and delayed:

4.3 Indication of any immediate medical attention and special treatment needed : Not necessary

#### Section 5 : Fire-fighting measures

5.1	Extinguishing media	
	Suitable media :	Water spray, dry chemical, carbon dioxide, or alcohol resistant foam.
	Unsuitable media :	None
5.2	Special hazards from mixture :	None
5.3	Firefighters :	Use PPE, avoid a leeward position.

# Section 6 : Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures

*Non-emergency* Eye and skin protection required during clean-up. Use proper ventilation. *personnel :* 

Emergency responders: None

- 6.2 Environmental precautions : Do not release to sewer, surface, or ground water.
- 6.3 Methods and material for containment and clean-up
  - Spill containment : Use sponges to wipe-up ink.

Spill clean-up :Rinse area with damp cloth. Place waste in closed container for disposal.Wash hands with soap and water.

- Other information : Do not dispose of waste to sewer.
- 6.4 Reference to other sections : Please refer to Section 13 for disposal.



## Section 7 : Handling and storage

7.1 Precautions for safe handling

	Recommendations :	Keep out of reach of children and do not drink ink. Do not dismantle container.
	Occupation hygiene :	Avoid contact with skin, eyes, and clothing. In the case of skin contact, wash with soap and water.
7.2	Safe storage :	Do not store containers in high or freezing temperatures. Keep containers out of direct sunlight. Do not store containers with oxidizing agents or explosives. Make sure containers are dry before insertion into printer housing.
7.3	Specific end uses:	Not specified

## Section 8 : Exposure controls / personnel protection

8.1	Control parameters :	Glycerols (CAS No. 56-81-5)
		ACGIH TLV-TWA 8-hour Exposure Limit is 10 mg/m <sup>3</sup> as glycerin mist.
		OSHA Z-1 PEL is 5 mg/m <sup>3</sup> as glycerin mist, respirable fraction.
		OSHA Z-1 PEL is 15 mg/m <sup>3</sup> as glycerin mist, total dust.
8.2	Exposure controls	
	Engineering controls :	Proper ventilation
	Personal protection :	Personal protective equipment is not required under suitable use. If there is a possibility of ink exposure, wear protective gloves, clothing, eye, and face protection.
		Respiratory protection is not required under suitable use.
		Thermal hazards are not known under suitable use.
	Environmental exposure controls :	Not established

## Section 9: Physical and chemical properties

9.1 Physical and chemical properties

Appearance :	Black liquid
Odor :	None
Odor threshold :	No data available
рН :	9.0 - 10.0
Melting point :	Less than 0°C
Freezing point :	Less than 0°C
Initial boiling point :	Greater than 100°C
Boiling range :	Greater than 100°C
Flash point :	Greater than 120°C (closed cup, ASTM D3278)
Evaporation rate :	No data available
Flammability(solid/gas):	Not applicable (liquid)
Upper/lower	
flammability:	No data available



Upper/lower	
explosive limits :	No data available
Vapor pressure :	No data available
Vapor density :	Greater than 1 (air = 1)
Relative density :	1.07 at 20°C
Solubility(ies) :	Soluble in water
Partition coefficient :	N-octanol/water, no data available
Auto ignition temp :	No data available
Decomposition temp :	No data available
Viscosity :	Less than 5 mPa-s at 20°C
Explosive properties :	None
Oxidizing properties :	None

#### Section 10 : Stability and reactivity

10.1 Reactivity :	Stable under normal temperature and pressure
10.2 Chemical stability :	Stable under normal temperature and pressure
10.3 Hazard reactions :	None
10.4 Conditions to avoid :	High and freezing temperatures
10.5 Incompatible materials :	Oxidizers and explosives
10.6 Hazard decomposition :	No data available

## Section 11 : Toxicological information

11.1	Toxicological effects		
	Acute toxicity Oral LD $_{50}$	:	>2500 mg/kg (rats)
	Acute toxicity Dermal LD	) <sub>50</sub> :	>2000 mg/kg (rats)
	Irritation Eye :		No data available
	Irritation Skin :		No data available
	Corrosivity :		No data available
	Sensitization :		No data available
	Carcinogenicity :	carcinogen. air of carbor the Internati	sive exposure, carbon black has been listed as a possible human However, as engineered within this ink cartridge, emissions to h black during normal printing use have not been found. IARC, onal Agency for research on Cancer, has found printing inks to ifiable as human carcinogens as group 3.
	Mutagenicity :		No data available
	Reproduction toxicity :		No data available



## Section 12 : Ecological information

12.1 Toxicity :	No data available
12.2 Persistence and degradability :	No data available
12.3 Bio accumulative potential :	No data available
12.4 Mobility in soil :	No data available
12.5 PBT and vPvB assessment :	No data available
12.6 Other adverse effects :	No data available

#### Section 13 : Disposal considerations

13.1 Waste treatment	Disposal should be in accordance with federal, state, and local
methods :	requirements.

#### Section 14 : Transportation information

14.1 UN number :	Not applicable	
14.2 Proper shipping name :	Not applicable	
14.3 Transport hazard class :	Not applicable	
14.4 Packing group :	Not applicable	
14.5 Environmental hazards :	Not applicable	
14.6 Special precautions :	Not applicable	
14.7 Bulk transport Annex II of MARPOL 73/78 and IBC Code : Not applicable		

#### Section 15: Regulation information (safety, health, and environmental)

15.1	U.S. Information		
	OSHA Inhalation Hazard		Not Regulated (29 CFR 1910.1000(d)(1)(i))
	TSCA Sec. 4(a) FinalTest	Rules :	Not Regulated
	TSCA Sec. 5 SNUR :		Not Regulated
	TSCA Sec.8(a) PAIR :		Not Regulated
	TSCA Sec. 12(b) 1-time E	xport :	Not Regulated
	Clean Air Act Sec. 112 HA	AP:	TEGBE (CAS# 143-22-6)
	EPCRA Sec. 313 (SARAT	ītle III) :	Not Regulated
	NFPA Hazard Rating :		Health(1), Flammability(1), Instability/Reactivity(0), Other(0)
	HMIS Hazard Rating :		Health(1), Flammability(1), Instability/Reactivity(0), PPE (D)
	California Proposition 65 :		Not Regulated
15.2	Canada Information :		
	WHMIS Controlled Produ	ct:	Not applicable (manufactured article)
15.3	Chemical safety		
	assessment :	Chemical sa	fety assessment on ink has not been conducted



#### Section 16 : Other information

This SDS adheres to U.S. regulatory requirements and standards and may not meet the regulatory requirements in other locations.

This is a revised Safety Data Sheet which replaces all prior U.S. SDS for this substance.

This "Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or uses and disposal information which may accompany the substance. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. Epson does not warrant the completeness or accuracy of the information contained herein. It is subject to revision from time to time.

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