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## Safety Data Sheet

## Section 1 : Identification of substance and company undertaking

1.1 Product identifier:
1.2 Relevant substance use:

EPSON INK CARTRIDGE T760920
Ink for Epson SureColor
Printers
1.3 Supplier details

Distributor:
Address :

Telephone :
FAX :

Epson America, Inc.
3840 Kilroy Airport Way
Long Beach, CA 90806
United States
562.276.1369
562.997.5799
1.4 Emergency telephone number :
562.276.1369

## Section 2 : Hazard identification

2.1 GHS classification: Not hazardous
2.2 Label elements

Symbols : None
Signal word : None
Hazard
statements: None
Precautionary
statements: $\quad$ P102 Keep out of reach of children
P302+P352 IF ON SKIN: Wash with soap and water
P332+P313 If skin irritation occurs: Get medical advice/attention.
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

## Section 3 : Composition/information on ingredients

Substance/Mixture : Mixture (ink composition)

| Ink Composition | CAS No. | \% By Weight | Remark |
| :--- | :---: | :---: | :---: |
| Water | $7732-18-5$ | $70-75$ | none |
| Glycerols | $56-81-5$ | $10-15$ | none |
| Pyrrolidinone | $28261-54-3$ | $5-10$ | none |
| Alkane diol | $160709-21-7$ | $5-10$ | none |
| Triethanol amine | $102-71-6$ | $1-2$ | none |
| Polyethylene glycol | $25322-68-3$ | $0-1$ | none |
| Carbon black | $1333-86-4$ | $0-1$ | none |

## Section 4 : First aid measures

4.1 Description of measures

Eyes: Immediately flush with room temperature, low pressure, clean water. Seek medical attention if irritation continues.

Skin: IF ON SKIN : Wash with soap and water. Take off contaminated If skin irritation occurs, get medical advice/attention.
Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen. Seek immediate medical attention.
Ingestion: $\quad$ Seek medical advice, and attention if stomach continues to be upset.
4.2 Most important symptoms and effects, Ink contact with skin may cause irritation, swelling, or redness. both acute and delayed:
4.3 Indication of any immediate medical attention and special treatment needed: Not necessary

## Section 5 : Fire-fighting measures

5.1 Extinguishing media

Suitable media :
Unsuitable media :
Water spray, dry chemical, carbon dioxide, or alcohol resistant foam.
None
5.2 Special hazards from mixture :
5.3 Firefighters: Use PPE, avoid a leeward position.

## Section 6 : Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures

Non-emergency Eye and skin protection required during clean-up. Use proper ventilation.
personnel:
Emergency responders: None
6.2 Environmental precautions: Do not release to sewer, surface, or ground water.
6.3 Methods and material for containment and clean-up

Spill containment : Use sponges to wipe-up ink.
Spill clean-up : Rinse area with damp cloth. Place waste in closed container for disposal.
Wash hands with soap and water.
Other information: Do not dispose of waste to sewer.
6.4 Reference to other sections : Please refer to Section 13 for disposal.

## Section 7 : Handling and storage

7.1 Precautions for safe handling

Recommendations : Keep out of reach of children and do not drink ink. Do not dismantle cartridge.
Occupation hygiene : Avoid contact with skin, eyes, and clothing.
In the case of skin contact, wash with soap and water.
7.2 Safe storage: Do not store cartridges in high or freezing temperatures.

Keep cartridges out of direct sunlight.
Do not store cartridges with oxidizing agents or explosives.
Make sure cartridges are dry before insertion into printer housing.
7.3 Specific end uses: Not specified

## Section 8 : Exposure controls / personnel protection

8.1 Control parameters: Glycerols (CAS No. 56-81-5)

ACGIH TLV-TWA 8-hour Exposure Limit is $10 \mathrm{mg} / \mathrm{m}^{3}$ as glycerin mist.
OSHA Z-1 PEL is $5 \mathrm{mg} / \mathrm{m}^{3}$ as glycerin mist, respirable fraction.
OSHA Z-1 PEL is $15 \mathrm{mg} / \mathrm{m}^{3}$ as glycerin mist, total dust.
8.2 Exposure controls

Engineering controls : Proper ventilation
Personal protection: Personal protective equipment is not required under suitable use.
If there is a possibility of ink exposure, wear protective gloves, clothing, eye, and face protection.
Respiratory protection is not required under suitable use.
Thermal hazards are not known under suitable use.
Environmental exposure
controls : Not established

## Section 9 : Physical and chemical properties

9.1 Physical and chemical properties

Appearance : Light Black liquid
Odor:
Slight
Odor threshold: No data available
pH: 9.0-10.0
Melting point : Less than $0^{\circ} \mathrm{C}$
Freezing point : Less than $0^{\circ} \mathrm{C}$
Initial boiling point : $\quad$ Greater than $100^{\circ} \mathrm{C}$
Boiling range : Greater than $100^{\circ} \mathrm{C}$
Flash point : $\quad$ Greater than $110^{\circ} \mathrm{C}$ (closed cup, ASTM D3278)
Evaporation rate: No data available
Flammability(solid/gas): Not applicable (liquid)
Upper/lower
flammability: No data available

| Upper/lower |  |
| :--- | :--- |
| explosive limits : | No data available |
| Vapor pressure : | No data available |
| Vapor density : | Greater than 1 (air $=1)$ |
| Relative density : | 1.06 at $20^{\circ} \mathrm{C}$ |
| Solubility(ies) : | Soluble in water |
| Partition coefficient: | N-octanol/water, no data available |
| Auto ignition temp : | No data available |
| Decomposition temp : | No data available |
| Viscosity : | Less than 5 mPa at $20^{\circ} \mathrm{C}$ |
| Explosive properties : | None |
| Oxidizing properties : | None |

## Section 10 : Stability and reactivity

10.1 Reactivity: Stable under normal temperature and pressure
10.2 Chemical stability: Stable under normal temperature and pressure
10.3 Hazard reactions : None
10.4 Conditions to avoid: High and freezing temperatures
10.5 Incompatible materials: Oxidizers and explosives
10.6 Hazard decomposition: No data available

## Section 11: Toxicological information

| 11.1 Toxicological effects |  |
| :--- | :--- |
| Acute toxicity Oral $L D_{50}:$ | $>5000 \mathrm{mg} / \mathrm{kg}$ (rats) |
| Acute toxicity Dermal $L D_{50}:$ | $>2000 \mathrm{mg} / \mathrm{kg}$ (rats) |
| Irritation Eye : | No data available |
| Irritation Skin : | No data available |
| Corrosivity : | No data available |
| Sensitization: | No data available |

Carcinogenicity : With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for research on Cancer, has found printing inks to be not classifiable as human carcinogens as group 3.

Mutagenicity :
Reproduction toxicity :

No data available
No data available

## Section 12 : Ecological information

12.1 Toxicity :
12.2 Persistence and degradability
12.3 Bio accumulative potential :
12.4 Mobility in soil :
12.5 PBT and vPvB assessment :
12.6 Other adverse effects :

No data available
No data available
No data available
No data available
No data available
No data available

## Section 13 : Disposal considerations

13.1 Waste treatment methods :
Disposal should be in accordance with federal, state, and local requirements.

## Section 14 : Transportation information

14.1 UN number: Not applicable
14.2 Proper shipping name: Not applicable
14.3 Transport hazard class: Not applicable
14.4 Packing group: Not applicable
14.5 Environmental hazards: Not applicable
14.6 Special precautions: Not applicable
14.7 Bulk transport Annex II of MARPOL 73/78 and IBC Code: Not applicable

Section 15 : Regulation information (safety, health, and environmental)
15.1 U.S. Information

OSHA Inhalation Hazard: Not Regulated (29 CFR 1910.1000(d)(1)(i))
TSCA Sec. 4(a) FinalTest Rules: Not Regulated
TSCA Sec. 5 SNUR: Not Regulated
TSCA Sec.8(a) PAIR : Not Regulated
TSCA Sec. 12(b) 1-time Export : Not Regulated
Clean Air Act Sec. 112 HAP : Not Regulated
EPCRA Sec. 313 (SARATitle III) : Not Regulated
NFPA Hazard Rating : Health(1), Flammability(1), Instability/Reactivity(0), Other(0)
HMIS Hazard Rating : Health(1), Flammability(1), Instability/Reactivity(0), PPE (D)
California Proposition 65 : Not Regulated
15.2 Canada Information:

WHMIS Controlled Product : Not applicable (manufactured article)
15.3 Chemical safety
assessment :
Chemical safety assessment on ink has not been conducted

## Section 16 : Other information

This SDS adheres to U.S. regulatory requirements and standards and may not meet the regulatory requirements in other locations.
This is a revised Safety Data Sheet which replaces all prior U.S. SDS for this substance.
This "Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or uses and disposal information which may accompany the substance. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. Epson does not warrant the completeness or accuracy of the information contained herein. It is subject to revision from time to time.

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